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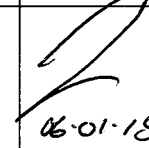
|  |  |                     |              |
|--|--|---------------------|--------------|
| <b>DART AEROSPACE LTD</b>                        |  | <b>Work Order:</b>  | 22512        |
| <b>Description:</b> Folding Step Installation RH |  | <b>Part Number:</b> | D412-630-024 |
| <b>Dwg:</b> D412-630 Rev. H page 6, 11-12        |  | <b>Qty:</b>         | 5            |
|  |  | Page 1 of 1         |              |

(3)


| Step | Location        | Procedure  | By                        | Date        | Qty         |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
|------|-----------------|--|---------------------------|-------------|-------------|-------|---|-----------|---------|--------|---|-----------|---------------------|--------|---|-----------|---------------------|---------------|---|---------|------------|--------|---|--------|-----------------|---------------------|---|-----------|------------------|-------------------------|---|---------|---------|-------------------------|---|-----------------|-------------|--------|---|---------|------|--------|---|-----------|-------------------|--------|---|-----------|-----|--------|---|-------------|---------------------------|---------------------------|---|--------------|-------------------------|--------|-----|-----------|--------|--------|---|-----------|-------------------|------------|---|-----------|--------------------|-------------|-----|----------|---|
| 1    | DC              | Issue Traveler<br>Dwg not required   | HA                        | 05.02.23    | 5           |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | DC              | Photocopy bluefile and create labels as per PPP D412-630-024<br>CH0001 CH002 WK 15   | DA                        | 05-04-12    | 5           |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 3    | GA              | Assemble as per Dwg D412-630<br>Pick: <del>NAS1515H3</del> Washer (Qty 4) M19349 / M17569 (6)<br><table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>1</td><td>D2012-107</td><td>Clevis</td><td>B22037</td></tr> <tr><td>1</td><td>D2803-042</td><td>Bracket Assembly RH</td><td>B23626</td></tr> <tr><td>1</td><td>D2804-042</td><td>Bracket Assembly RH</td><td>B24354 A</td></tr> <tr><td>2</td><td>D2807</td><td>Gas Spring</td><td>B23914</td></tr> <tr><td>2</td><td>D2813</td><td>Washer</td><td>B22512</td></tr> <tr><td>1</td><td>D3388-042</td><td>Step Weldment RH</td><td>B21634 B24142</td></tr> <tr><td>4</td><td>D3395-1</td><td>Bushing</td><td>B21634</td></tr> <tr><td>2</td><td>AN3020A-AN3020A</td><td>Bolt M18515</td><td>M17569</td></tr> <tr><td>2</td><td>AN310C8</td><td>Nut</td><td>M17992</td></tr> <tr><td>2</td><td>AN8C16</td><td>Bolt</td><td>M18143</td></tr> <tr><td>4</td><td>MS21043-3</td><td>Nut</td><td>M19099</td></tr> <tr><td>2</td><td>MS24665-302</td><td>Cotter Pin (or AN380C3-4)</td><td>M16941</td></tr> <tr><td>2</td><td>MS24693-C280</td><td>Screw (or MS24694-C565)</td><td>M16941</td></tr> <tr><td>2</td><td>NAS1515H3</td><td>Washer</td><td>M17994</td></tr> <tr><td>2</td><td>NAS1515H4</td><td>Washer M18535 (9)</td><td>M17997 (6)</td></tr> <tr><td>4</td><td>NAS1515H8</td><td>Washer M18779 (10)</td><td>M16984 (10)</td></tr> </tbody> </table> | Qty                       | Part Number | Description | Batch | 1 | D2012-107 | Clevis  | B22037 | 1 | D2803-042 | Bracket Assembly RH | B23626 | 1 | D2804-042 | Bracket Assembly RH | B24354 A      | 2 | D2807   | Gas Spring | B23914 | 2 | D2813  | Washer          | B22512              | 1 | D3388-042 | Step Weldment RH | B21634 B24142           | 4 | D3395-1 | Bushing | B21634                  | 2 | AN3020A-AN3020A | Bolt M18515 | M17569 | 2 | AN310C8 | Nut  | M17992 | 2 | AN8C16    | Bolt              | M18143 | 4 | MS21043-3 | Nut | M19099 | 2 | MS24665-302 | Cotter Pin (or AN380C3-4) | M16941                    | 2 | MS24693-C280 | Screw (or MS24694-C565) | M16941 | 2   | NAS1515H3 | Washer | M17994 | 2 | NAS1515H4 | Washer M18535 (9) | M17997 (6) | 4 | NAS1515H8 | Washer M18779 (10) | M16984 (10) | SAO | 06.01.21 | 5 |
| Qty  | Part Number     | Description  | Batch                     |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 1    | D2012-107       | Clevis   | B22037                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 1    | D2803-042       | Bracket Assembly RH  | B23626                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 1    | D2804-042       | Bracket Assembly RH  | B24354 A                  |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | D2807           | Gas Spring   | B23914                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | D2813           | Washer   | B22512                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 1    | D3388-042       | Step Weldment RH   | B21634 B24142             |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 4    | D3395-1         | Bushing  | B21634                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | AN3020A-AN3020A | Bolt M18515  | M17569                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | AN310C8         | Nut  | M17992                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | AN8C16          | Bolt   | M18143                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 4    | MS21043-3       | Nut  | M19099                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | MS24665-302     | Cotter Pin (or AN380C3-4)  | M16941                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | MS24693-C280    | Screw (or MS24694-C565)  | M16941                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | NAS1515H3       | Washer   | M17994                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | NAS1515H4       | Washer M18535 (9)  | M17997 (6)                |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 4    | NAS1515H8       | Washer M18779 (10)   | M16984 (10)               |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 4    | QC5             | Inspect work to Step 3   |                           | 06.01.23    | 5           |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 5    | KP              | Pick: Packing Kit<br><table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>2</td><td>D2806-1</td><td>Bushing</td><td>B22539</td></tr> <tr><td>2</td><td>D2806-3</td><td>Bushing</td><td>B22540</td></tr> <tr><td>1</td><td>D2810-5</td><td>Strut</td><td>B22560 B23031</td></tr> <tr><td>2</td><td>D3396-1</td><td>Spacer</td><td>B22535</td></tr> <tr><td>1</td><td>AN4C6A</td><td>Bolt m16941 x 4</td><td>M17012 / M1783 (x1)</td></tr> <tr><td>1</td><td>AN4C10A</td><td>Bolt</td><td>1 x M16941 / 4 x M18515</td></tr> <tr><td>2</td><td>AN4C15A</td><td>Bolt</td><td>7 x M16941 / M17012 x 3</td></tr> <tr><td>1</td><td>AN4C7A</td><td>Eyebolt</td><td>M17012</td></tr> <tr><td>2</td><td>AN5C15A</td><td>Bolt</td><td>M17073</td></tr> <tr><td>4</td><td>MS21043-4</td><td>Nut 12 x m18535/4</td><td>M17561</td></tr> <tr><td>3</td><td>MS21043-5</td><td>Nut</td><td>M16941</td></tr> <tr><td>2</td><td>NAS1515H4</td><td>Washer</td><td>14 x M16984 / M17438 x 21</td></tr> <tr><td>7</td><td>NAS1515H5</td><td>Washer</td><td>M16984</td></tr> </tbody> </table>  | Qty                       | Part Number | Description | Batch | 2 | D2806-1   | Bushing | B22539 | 2 | D2806-3   | Bushing             | B22540 | 1 | D2810-5   | Strut               | B22560 B23031 | 2 | D3396-1 | Spacer     | B22535 | 1 | AN4C6A | Bolt m16941 x 4 | M17012 / M1783 (x1) | 1 | AN4C10A   | Bolt             | 1 x M16941 / 4 x M18515 | 2 | AN4C15A | Bolt    | 7 x M16941 / M17012 x 3 | 1 | AN4C7A          | Eyebolt     | M17012 | 2 | AN5C15A | Bolt | M17073 | 4 | MS21043-4 | Nut 12 x m18535/4 | M17561 | 3 | MS21043-5 | Nut | M16941 | 2 | NAS1515H4   | Washer                    | 14 x M16984 / M17438 x 21 | 7 | NAS1515H5    | Washer                  | M16984 | SAO | 05/01/28  | 5      |        |   |           |                   |            |   |           |                    |             |     |          |   |
| Qty  | Part Number     | Description  | Batch                     |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | D2806-1         | Bushing  | B22539                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | D2806-3         | Bushing  | B22540                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 1    | D2810-5         | Strut  | B22560 B23031             |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | D3396-1         | Spacer   | B22535                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 1    | AN4C6A          | Bolt m16941 x 4  | M17012 / M1783 (x1)       |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 1    | AN4C10A         | Bolt   | 1 x M16941 / 4 x M18515   |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | AN4C15A         | Bolt   | 7 x M16941 / M17012 x 3   |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 1    | AN4C7A          | Eyebolt  | M17012                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | AN5C15A         | Bolt   | M17073                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 4    | MS21043-4       | Nut 12 x m18535/4  | M17561                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 3    | MS21043-5       | Nut  | M16941                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 2    | NAS1515H4       | Washer   | 14 x M16984 / M17438 x 21 |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 7    | NAS1515H5       | Washer   | M16984                    |             |             |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 6    | QC4             | Inspect Kit 100% for Completeness on the W/O   | CL                        | 06/01/24    | 5           |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 7    | PK              | Identify and pack for shipping as per PPP D412-630-024<br>REV A  |                           | 06/1/26     | 5           |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 8    | AC              | Cost / part: <u>W. Fundup</u>  |                           | 06/02/28    | 5           |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |
| 9    | DC              | Close W/O<br>Inspect Level 21<br>Sue had since 01/24   |                           | 06/01/27    | 5           |       |   |           |         |        |   |           |                     |        |   |           |                     |               |   |         |            |        |   |        |                 |                     |   |           |                  |                         |   |         |         |                         |   |                 |             |        |   |         |      |        |   |           |                   |        |   |           |     |        |   |             |                           |                           |   |              |                         |        |     |           |        |        |   |           |                   |            |   |           |                    |             |     |          |   |

| Rev | Date     | Change    | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A   | 05.02.22 | New issue | KJ/JLM     |          |

RELEASED  
05.02.23

| W/O:     |      | WORK ORDER CHANGES                     |    |          |     |                                 |   |  |
|----------|------|--|----|----------|-----|---------------------------------|---|--|
| DATE     | STEP | PROCEDURE CHANGE                       | By | Date     | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector  |  |
| 06/01/18 | 3    | add 2 spacer D2808<br>permanent change | SB | 06/01/18 |     |                                 | <br>06-01-18 |  |
|          |      |  |    |          |     |                                 |   |  |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

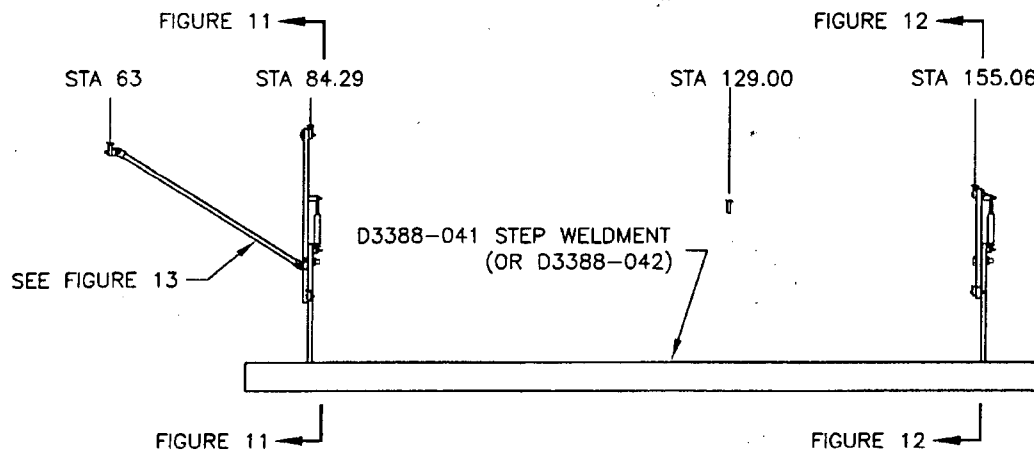
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 06/01/27

NOTE: Date & initial all entries

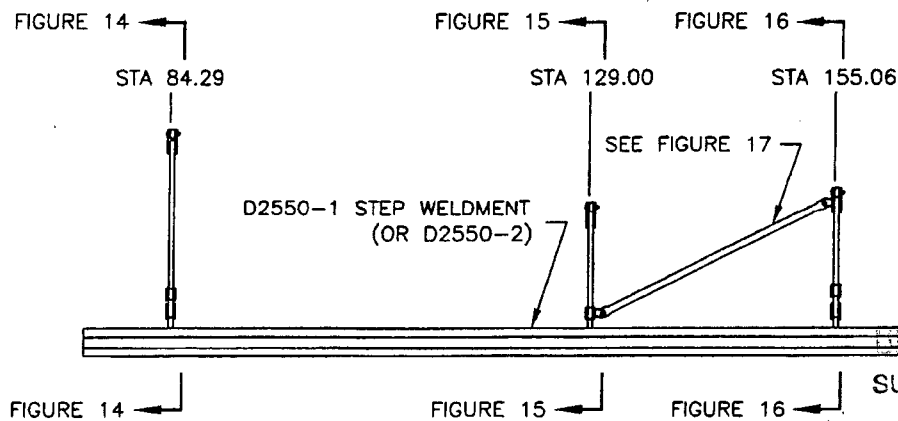
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

PRELIMINARY ISSUE

D412-630-023 HELI-ACCESS-STEP™ LH, FOLDING (SHOWN)  
D412-630-024 HELI-ACCESS-STEP™ RH, FOLDING (OPPOSITE)



D412-630-111 HELI-ACCESS-STEP™ LH, HEAVY DUTY FIXED (SHOWN)  
D412-630-112 HELI-ACCESS-STEP™ RH, HEAVY DUTY FIXED (OPPOSITE)



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WORK ORDER  
NO. 22512

FIGURE 3 - D412-630 Heli-Access-Step™ Installations

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Date: 05.01.20

# PRELIMINARY ISSUE

DART AEROSPACE LTD.

D412-630

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## D412-630-023/-024 Heli-Access-Step™ Installation

FIGURE 11 – STA 84.29 for D430-630-023/-024 Heli-Access-Step™ Installation  
(View rotated 90° CW)

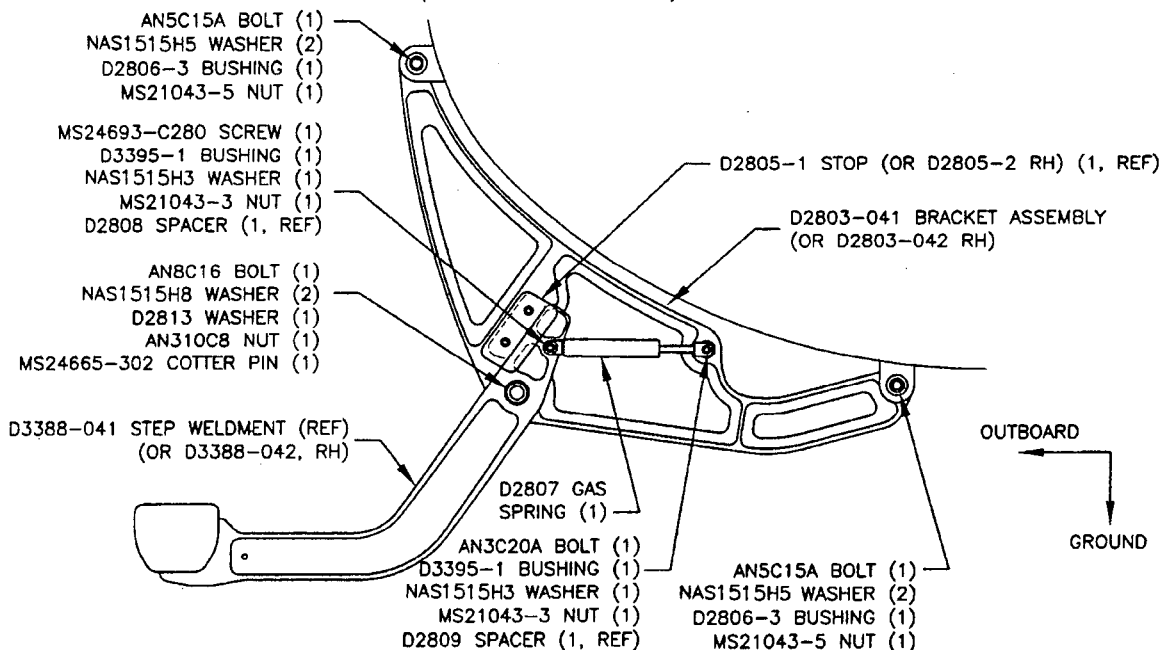
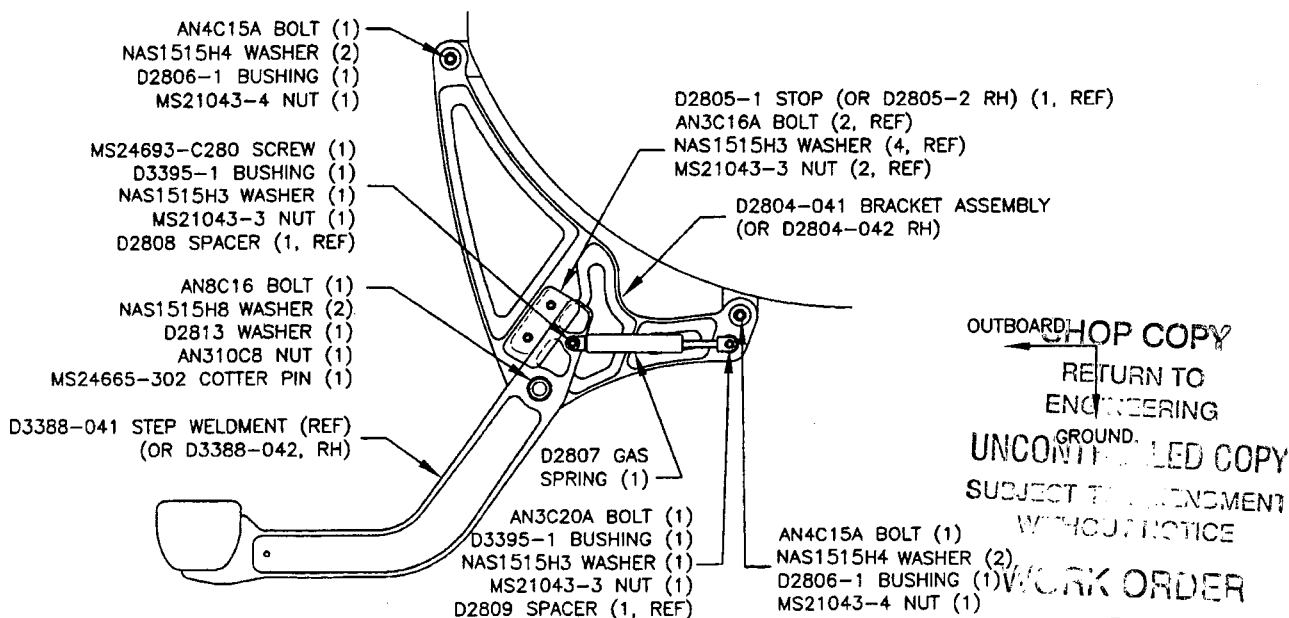
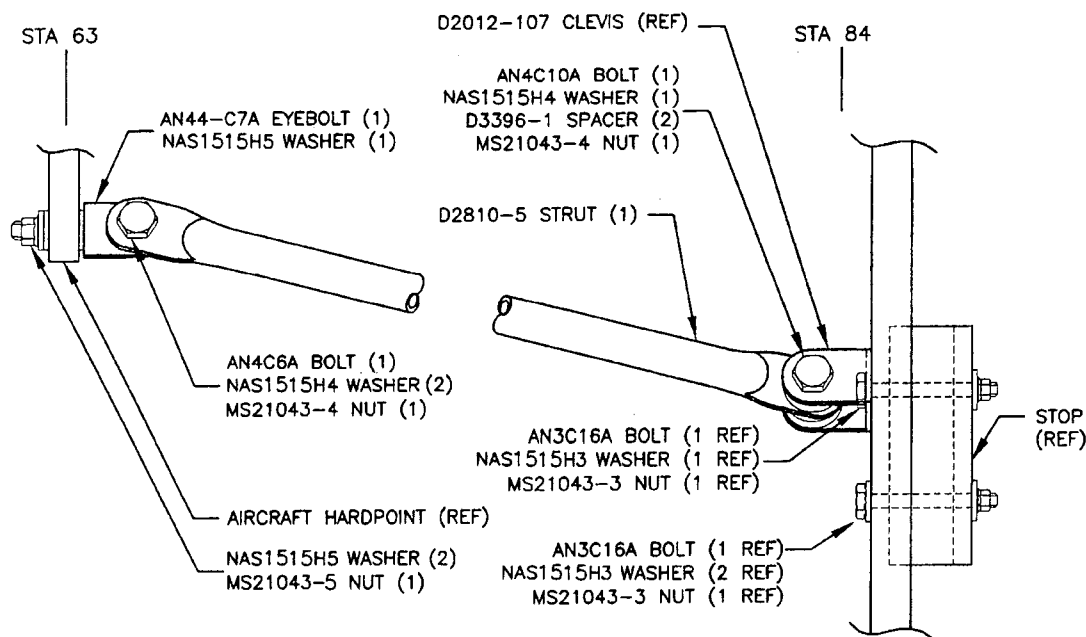


FIGURE 12 – STA 155.06 for D430-630-023/-024 Heli-Access-Step™ Installation  
(View rotated 90° CW)



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FIGURE 13 – Strut Detail for D430-630-023/-024 *Heli-Access-Step™* Installation  
(NOT TO SCALE)

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 23, 2005  
09:05 am

Work Order No : 0022512  
Project Name : D412-630-024  
Project For : WK517  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*D412-630-024  
Description : Folding Step Instln RH  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 02-22-05  
Est Finish Date : 04-10-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No. :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

|                     | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Engineering Hours : | 0.00      | 0.00   | 0.00   |        |         |
| Engineering Cost :  | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Production Hours :  | 0.00      | 0.00   | 0.00   |        |         |
| Production Cost :   | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Packaging Hours :   | 0.00      | 0.00   | 0.00   |        |         |
| Packaging Cost :    | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| OverHead Hours :    | 0.00      | 0.00   | 0.00   |        |         |
| OverHead Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| CNC Hours :         | 0.00      | 0.00   | 0.00   |        |         |
| CNC :               | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Misc. Hours :       | 0.00      | 0.00   | 0.00   |        |         |
| Misc. :             | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Burden :            | 0.00      | 0.00   | 0.00   |        |         |
| Total Cost :        | 0.00      | 0.00   | 0.00   |        |         |
| Margin :            | 0.000     | 0.000  |        |        |         |
| Selling Cost :      | 0.00      | 0.00   |        |        |         |

|                          | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00      | 0.00   |
| Profits/(Loss) :         | 0.00      | 0.00   |